

# Four Hot Topics for Marine Interiors and Exteriors

Katie Bradford, MFC, IFM  
Custom Marine Canvas  
Noank, CT



# Cockpit Sun Awnings



To get a sunfly this flat, you must pattern, you can't get it from measurements. Photo courtesy of Canvas Designers.





# Working with Makrolon

Working with Makrolon  
requires a different set  
of tools

This is a sheet metal  
shear.



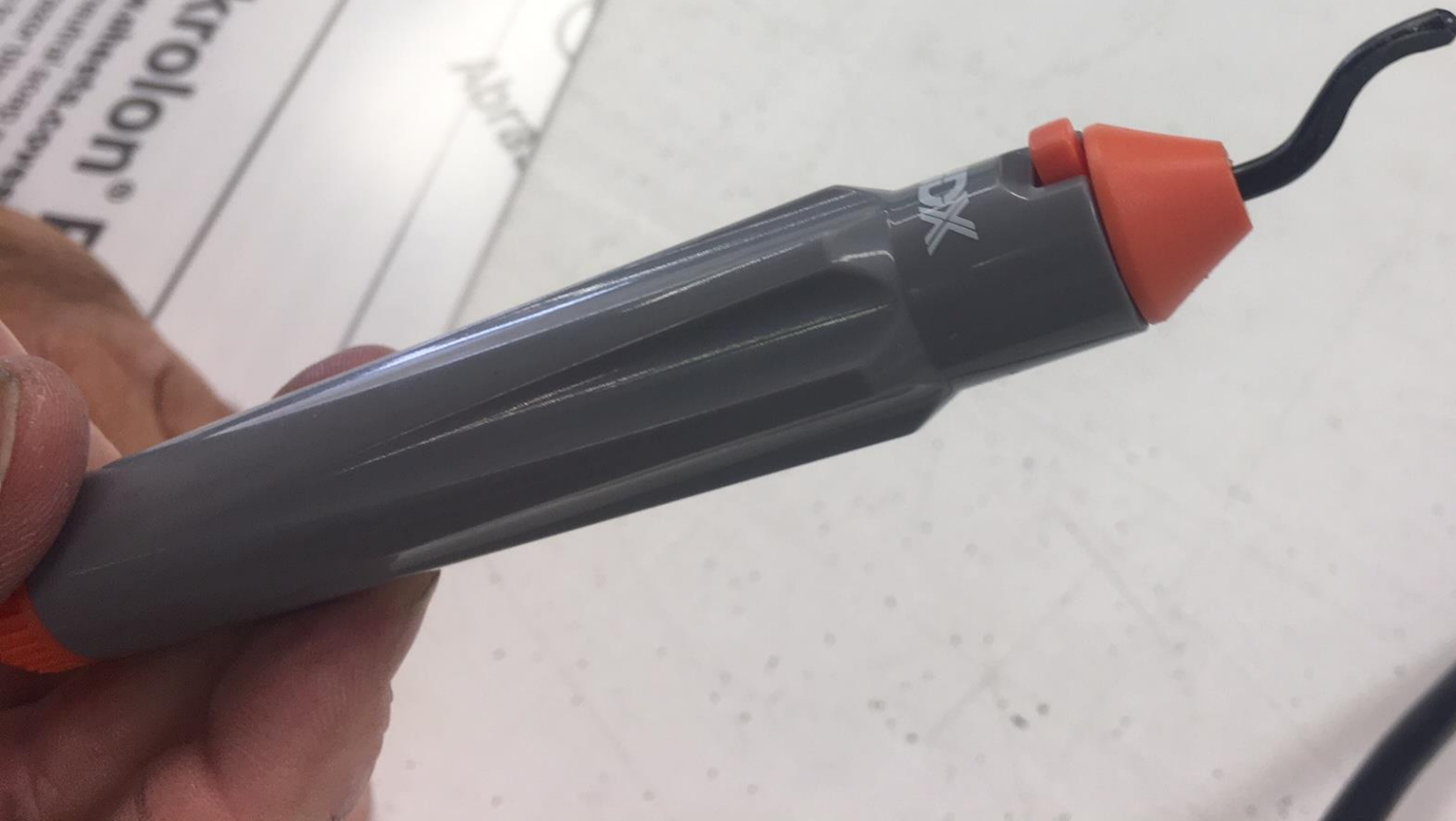
# Cutting the Makrolon

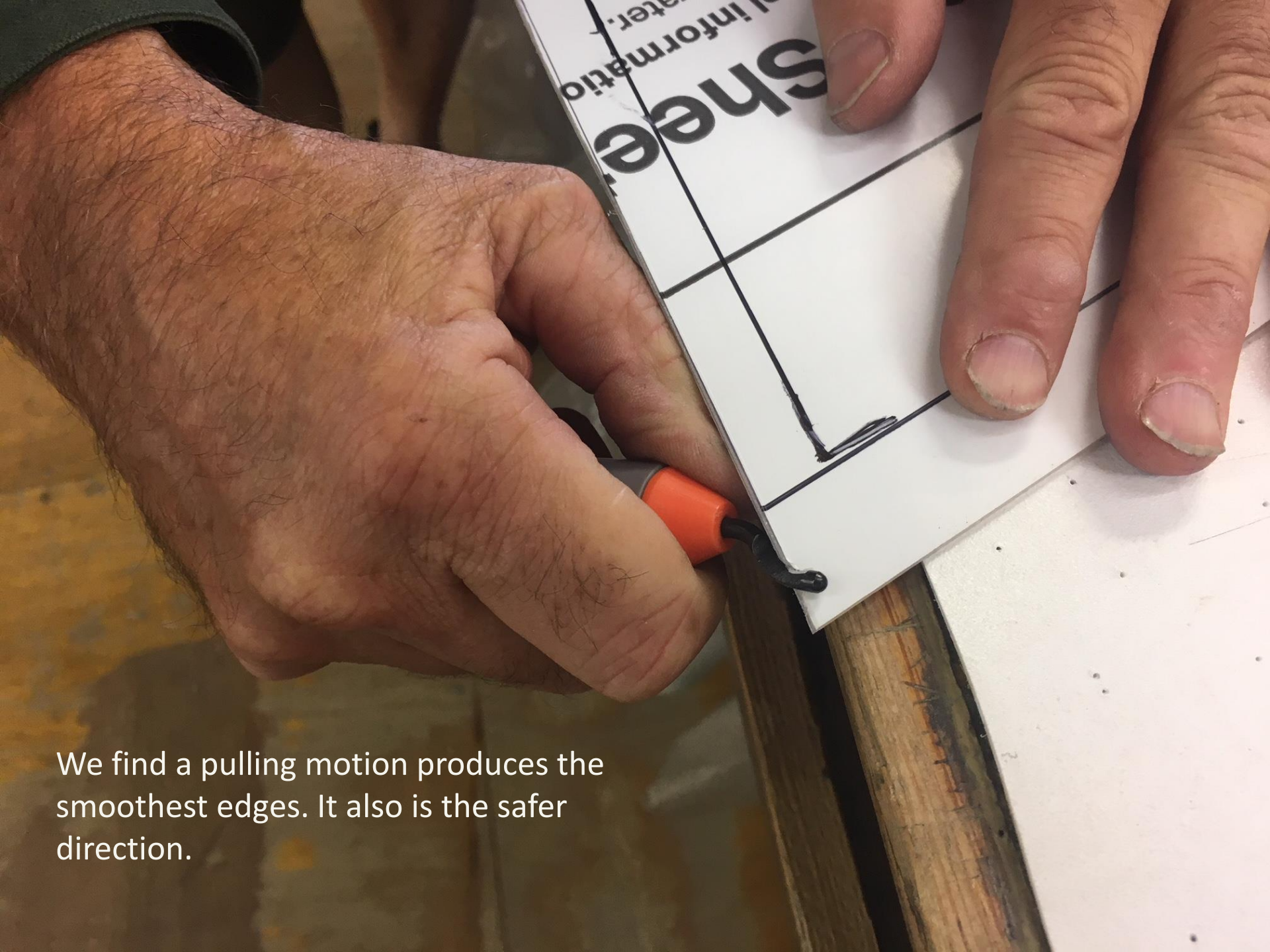


This is the brand and model we have had success with. There is some learning curve, but it will greatly speed up your cutting time.



The metal shear leaves a rough edge on the back side of the Makrolon. A burr remover smooths the edges without sanding.





We find a pulling motion produces the smoothest edges. It also is the safer direction.



# Sewing Needles for Makrolon

We use Tri-point needles and Round point. We found that with the Tri-point needles they created a punch out that was rough on the bottom side of the panel on certain instances. In trying a round point SAN 6, 140, size 22, we get much more balanced results. Both are Groz-Beckert products



GROZ-BECKERT®



Adding comfort to customers bedding- the top one or two inches can be removed and replaced with gel foam. We don't use Memory foam anymore.

## Gel Foam Upgrade for Interior Cushions

This is a 2" gel foam on top of 3" SR35 (also known as 2635).





RELEASE OF CLAIM OF LIEN  
AGAINST  
VESSEL "UNCONDITIONAL", O.N.: 1247000

NOTICE IS HEREBY GIVEN that CUSTOM MARINE CANVAS, LLC of Noank,  
Connecticut 06340, hereby releases its claim of lien dated July 15, 2015 against the M/V  
"UNCONDITIONAL", O.N.: 1247000, in the amount of \$5,070.00, which was recorded in Batch  
Number: 29283300, Document ID No.: 3 on July 16, 2015 at 2:31 p.m. at the U.S. Coast Guard  
National Vessel Documentation Center, Falling Waters, West Virginia.

Dated: March 23, 2018


CUSTOM MARINE CANVAS, LLC

By:   
KATHARINE BRADFORD  
Its President and Manager duly authorized

STATE OF CONNECTICUT )  
  ) ss: Noank  
COUNTY OF NEW LONDON )

March 23, 2018

Then personally appeared before me the above-named KATHARINE BRADFORD, who  
being duly sworn, deposed and said that she is the President and Manager of CUSTOM MARINE  
CANVAS, LLC, which is named in the executed the foregoing instrument and that she affixed her  
signature to the foregoing instrument being duly authorized and acknowledged the same to be her  
free act and deed and the free act and deed of the said Limited Liability Company.

  
Notary Public

Rosemary E. Pahrnbo  
Notary Public  
My Commission Expires  
Mar 31, 2020



# Thank You



EXPO